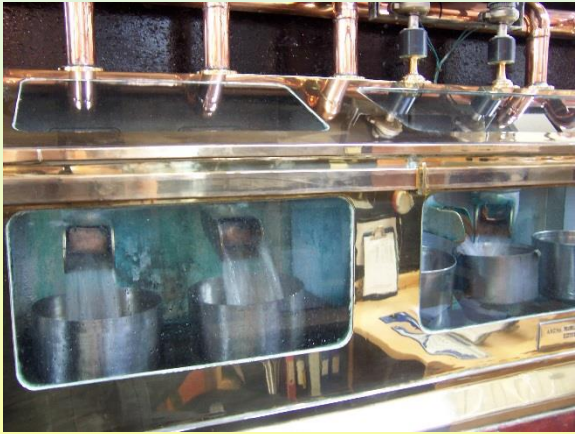


Developing An Orkney Malting Barley Supply Chain With Highland Park Distillery



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Introduction



- **Presentation will describe:**
 - A collaborative project between the AI, Highland Park Distillery and a small group of local growers to supply locally grown malting barley to develop an “All-Orkney” whisky

- **Important background considerations to this project:**
 - HP has retained its own malting floors
 - Local grain can be malted on site

 - No tradition of growing malting barley in Orkney:
 - Through the 20th C, Orkney farmers concentrated on feed barley
 - Like all other Scottish distilleries HP sourced barley from the main southern suppliers

 - Orkney is about 100 miles further north than other the nearest commercial growers of malting barley:
 - Different soil and growing conditions

Collaboration Between AI & Highland Park Distillery



- Agronomy Institute. Opened at Orkney College in 2002. A major aim was to develop new markets for crops.
- Discussions with HP resulted, in 2009, in a feasibility project to investigate the growing of modern malting barley in Orkney with aim of producing an “All-Orkney” whisky.
- 2009 Research Trial:
 - 5 modern malting barley varieties selected by HP
 - Tested in a field trial by AI for yield, disease resistance, earliness
 - Grain samples tested for malting quality
- Main results:
 - Demonstrated that good quality malting barley could be grown successfully in Orkney
 - ‘Tartan’ selected as the best variety
 - From 2010, HP asked AI to develop a supply chain for producing Tartan

Supply Chain Outline



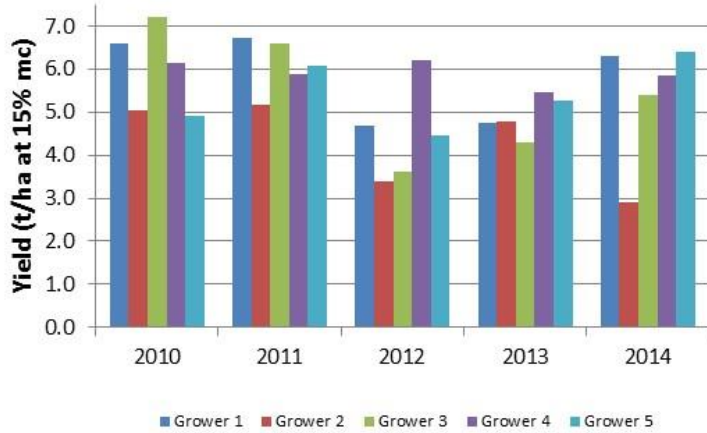
- Supply chain:
 - 4 growers + AI, each growing 2-2.5 ha of Tartan
 - Aim to produce 50 t grain annually for malting at HP

- AI role:
 - Co-ordinates supply chain
 - Provides guidelines to growers
 - Dries grain and delivers to HP:
 - Must have mc $\leq 13\%$
 - Germination capacity not less than 98%
 - Collects and analyses data on production and grain quality
 - Feedback to growers & HP to improve future quality - open exchange of information. Has helped all improve knowledge of growing malting barley

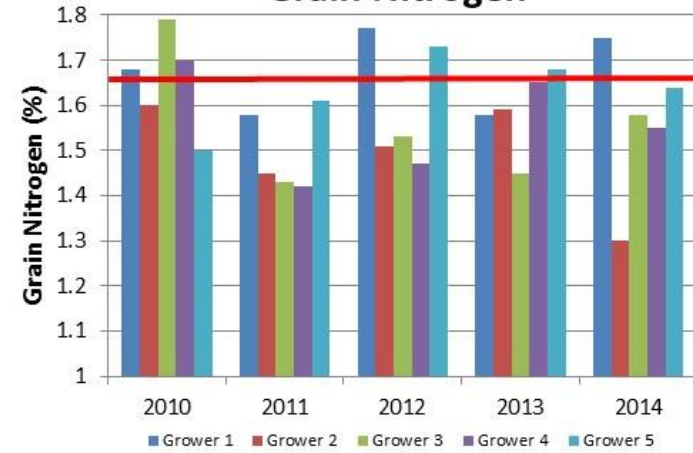
- Grain supply contract with each grower:
 - A basic price/t at 15% mc with premiums and deductions
 - Premiums for grain N $< 1.65\%$ dm
 - Deductions for i) grain N $> 1.65\%$ dm, ii) mc at harvest $> 22\%$, iii) screenings $> 10\%$

Supply Chain Performance

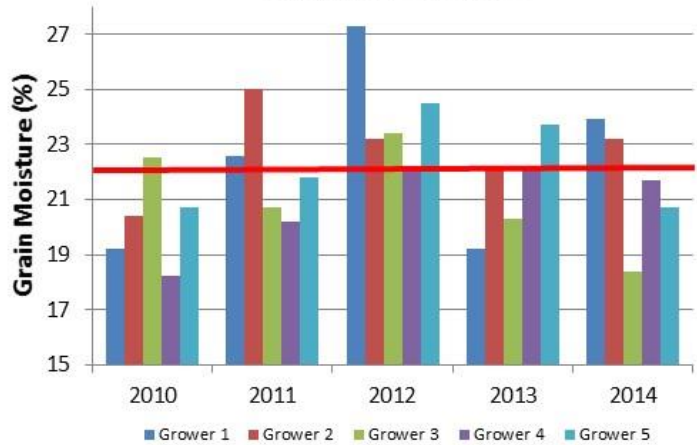
Grain Yield



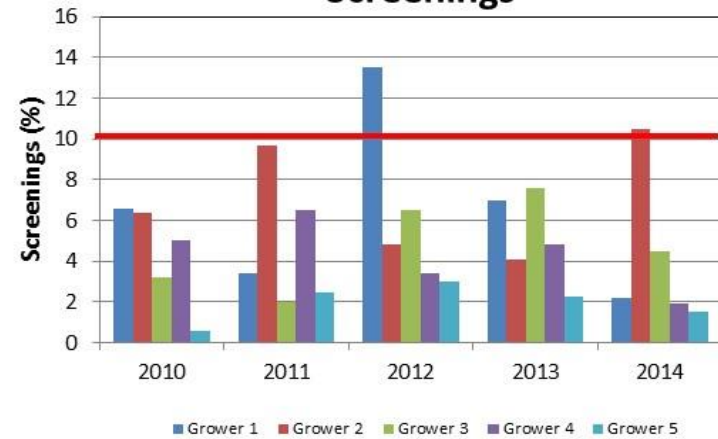
Grain Nitrogen



Grain Moisture

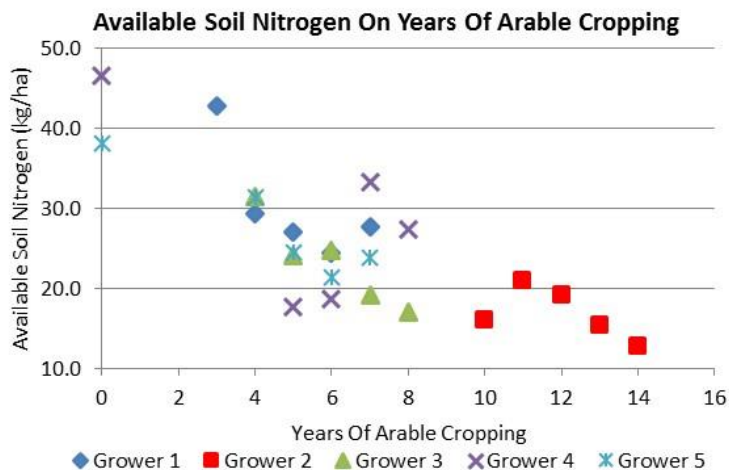
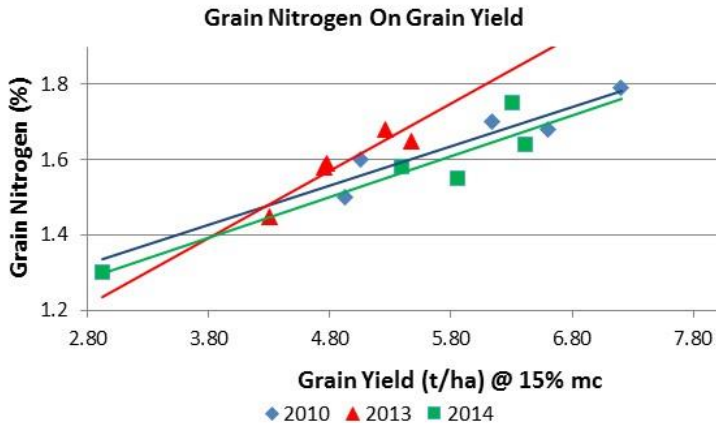


Screenings



Grain Yield And Grain Nitrogen

- Grower payments mainly determined by grain yield and grain nitrogen (premium or deduction)
- But, in several years, grain nitrogen and grain yield have been correlated with each other:
 - High yields associated with high grain N
 - Low yields associated with low grain N
- Analysis of supply chain data has shown that with the current grain supply contract, growers payments are highest if they achieve just below 1.65% grain N:
 - Do not aim for max yield – risks high grain N and price penalty
 - Do not target very low grain N – price does not compensate for yield loss
- Grain nitrogen is affected by:
 1. The amount of nitrogen fertiliser applied,
 2. The amount of available soil nitrogen (ASN).
- On heavier soils, especially, care is needed not to apply too much fertiliser N and obtain high grain N. Less of a risk on sandy soils.
- ASN is highest in the first years after a field comes out of grass but then decreases as the years of arable cropping increase.
 - Can be difficult to achieve low grain N in fields newly out of grass. For low grain N, it may be easiest to use fields which have been at least 2-3 years in arable cropping



Maintaining 'Tartan'



- Seed of 'Tartan' ceased to be available from 2013. Since then each grower has maintained his own line as farm-saved seed.
- Care is needed to maintain its purity.
 - Need a clear demarcation between 'Tartan' and any other variety.
 - Need for roguing to remove volunteers
 - Important that machinery is cleaned of seed of other varieties before planting, combining and drying.
 - Beware of Bere!
- Each year ca 0.5 t of grain from each farmer's batch of Tartan is held back and sent to McCreath, Simpson & Prentice for safe storage, cleaning and dressing before it is returned as seed
- A reserve of 0.5 t of grain from each farmer is held at MSP in case of crop failure.

Summary Of Benefits



- Long-term collaboration between HP, the AI and local growers has yielded several mutual benefits:
 - HP has obtained a supply of locally grown modern malting barley allowing it to lay down an annual stock of spirit for a future release of a very high value “All-Orkney” single malt whisky.
 - Orkney growers and the AI have obtained a new source of income
 - Benefits also trickle down to others in the agricultural sector (especially contractors)
 - A new commercial crop (malting barley) has been introduced to Orkney – the most northerly modern malting barley grown in Scotland.

Acknowledgements

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